

Historic, Archive Document

Do not assume content reflects current scientific knowledge, policies, or practices.

December 28, 1943

Revised

522392
WAR FOOD ADMINISTRATION
Office of Marketing Services
Dairy and Poultry Branch
910 U. S. Custom House
Chicago 7, Illinois

February 24, 1945

MEMORANDUM

To: All Inspectors

From: H. A. Weckler, Assistant National Supervisor

Subject: Measurements To Be Used For Eviscerating With A Conveyor System With A. Synchronized Inspection Table.

1. Minimum of 50 ft. of pinning line.
2. Opening trough, minimum of 16 ft. This must be water flushed throughout.
3. Inspection table should be at least 22 ft. long and conveyor should run the entire length of inspection table before turning off.
4. The work tables should number 2 for the removal of hearts and livers, and should be placed on the opposite side from the inspector. This will allow the additional space from the inspector, to the end of the table for additional operators before going to the trough where the finish of eviscerating operation will be completed. Gizzards will be removed at end of table and transferred to chute.
5. The space allowed for the inspector should be at least 6 ft. as more space is needed for the inspector to move back and forth than on the old operation.
6. The eviscerating trough for the completion of the cleaning operation (lungs and kidneys) should be at least 16 ft. and when space permits, I think it advisable to allow up to 18 ft. This must be water flushed throughout.
7. Between the eviscerating trough and the inside washer a space of 5 ft. should be allowed for the removal of head.
8. Inside washer should be at least 8 ft. long equipped with 2 high-pressure nozzles.
9. 15 ft. between this washer and the automatic washer. In this space birds will be given final inspection by house inspector and any operation that is necessary to complete eviscerating operation will be performed in this space. This eliminates additional handling of the bird after it has gone through the automatic washer.
10. Next operation is the automatic washer, and it should be 8 ft. at least in length to prevent unnecessary splashing on floor from each end.
11. A minimum of 50 ft. should be allowed for the drying conveyor and this should be troughed at least for 15 ft.
12. The inspection table and all other equipment where drainage is not sufficient to keep water off floor must be curbed.

U.S.A.
U.S.A.

H. A. Weckler

APR 16 1945

5476(4)

NOTES

Journal of Management Studies, 19(1), 67-80.

ADU
SU